

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82036

82036

Page 2

March-22-12 10:30:59 AM

Item ID: D3396-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Spacer

Start Date: 22/03/2012 Start Qty: 40.00

40

Cust Item ID:

Required Date: 05/04/2012 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 41

0.00

130

Packaging

Memo

0.00

Packaging

12/3/27 SP (400)

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/3/28 JF

MF
12-03-27

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Picklist Print

March-22-12 10:31:04 AM

Page 1

Work Order ID: 82036

82036

Parent Item: D3396-1

D3396-1

Parent Item Name: Spacer

Start Date: 22/03/2012

Required Date: 05/04/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP A 05.02.23 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDEL RINR0.750		Purchased	No			100	f	43.1150	0.0625	2.631579			

MDFI RINR0 750

**

Delrin Round Bar 0.75"

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT055	43.115	
116183	2.4	
117273	1.555	
117322	0.94	
120722	38.22	

2.64

56 05/04/12

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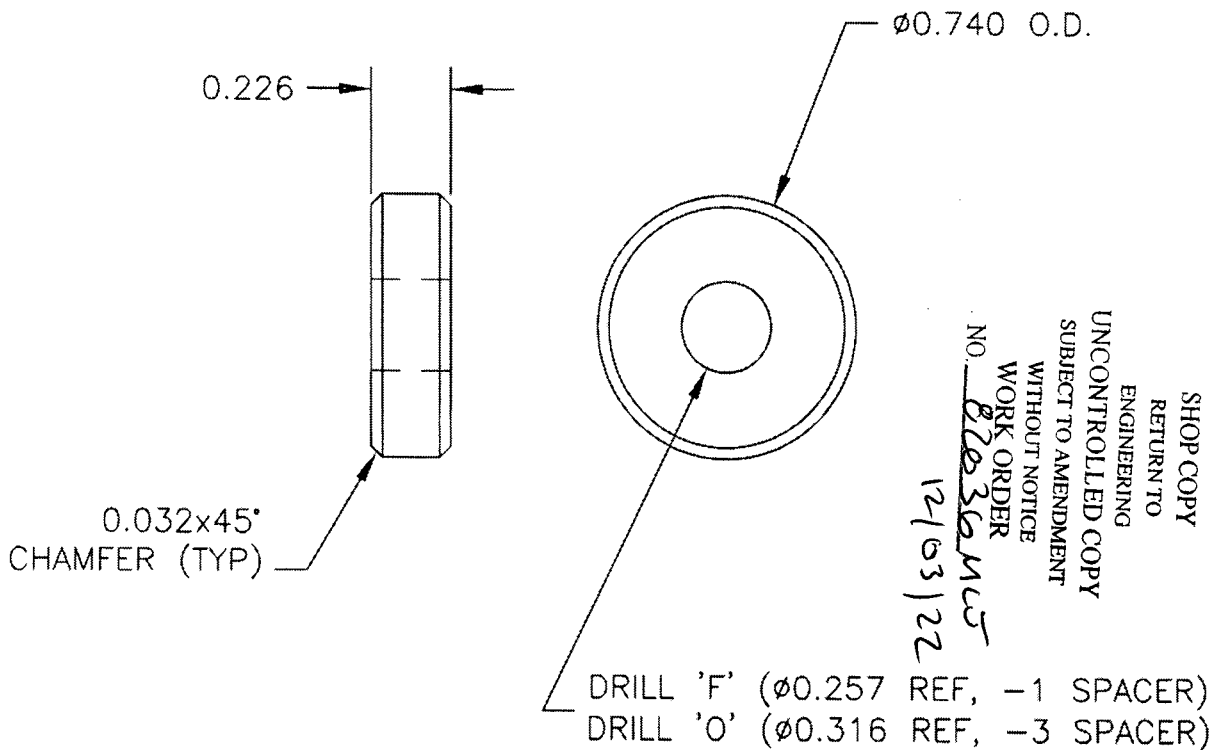
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DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	REV. B
				D3396	SHEET 1 OF 1
DATE				TITLE	SCALE
05.04.27				SPACER	2:1
A	05.03.10		NEW ISSUE		
B	05.04.27		ADD -3		



D3396-1/-3 SPACER

- 1) MATERIAL: DELRIN (DART SPEC. M-DELIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd

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